



WOOD &
ALUMINUMCLAD WOOD
WINDOWS
& PATIO
DOORS

EXQUISITELY
DESIGNED
WINDOWS AND
DOORS WITH
UNPARALLELED
HISTORICAL
DETAILING.



## WHY YOU CAN TRUST PELLA

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

# RATED #1 BY HOMEOWNERS FOR INNOVATION<sup>1</sup>

We are continually striving to improve what we do and how we do it.

That drive has earned us 150 patents and counting for amazing innovations.

In 1925 we opened our doors with the patented Rolscreen\* retractable screen, a time-tested innovation that is still one of our most desired features today.

# RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY<sup>1</sup>

We make products specifically for you with meticulous care and attention.

Our wood craftsmen have been honing their skills, on average, for over

14 years – that's longer than it takes for most to earn their PhD. And it doesn't stop there. Our product designs are tested to extremes, so you can trust them to perform. Door designs are opened and closed 100,000 times, and double-hung and casement window designs are tested at least 6,000 times.

# #1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS<sup>2</sup>

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our windows and patio doors with a limited lifetime warranty.<sup>3</sup>

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<sup>&</sup>lt;sup>1</sup> Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2019.

<sup>2</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

<sup>3</sup> See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.



## WHY CHOOSE WOOD?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency.

All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of product line.

### **EXCLUSIVE WOOD PROTECTION**

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

#### DESIGNED FOR LONG-LASTING DURABILITY

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

#### QUALITY EXTERIOR AND INTERIOR FINISHES

Extruded aluminum-clad exteriors feature through-stile construction for exceptional durability and EnduraClad® finishes that resist fading and chalking. Interiors can be factory pre-finished to save time. Our prefinish is applied prior to final assembly and kiln-cured for a quality finish.



### #1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS\*

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

ENDURAGUARD® WOOD PROTECTION Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew – as well as termite damage. EXTERIOR ALUMINUM CLADDING Exceptionally durable aluminum cladding with EnduraClad\* exterior finish helps protect windows and patio doors for years. INSULATING GLASS SEAL A long-lasting insulating glass seal provides a clear view and exceptional energy efficiency.

\* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service.

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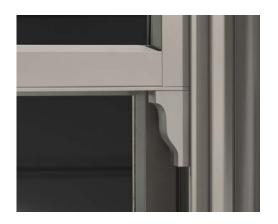


Winner of the 2019 Most **Innovative Window from** Window and Door Magazine



### **EVERY DETAIL MATTERS**

Created for those who refuse to settle for anything less than extraordinary, Pella Reserve products provide unparalleled historical detailing. From authentic hardware and a disappearing screen to sash lugs that allow tilting, we've thought of every detail.





#### AVAILABLE IN THESE WINDOW AND PATIO DOOR STYLES:









Bay or Bow



Casement



Double-



Window









Window









Patio Door

WHY CHOOSE PELLA® RESERVE™ - TRADITIONAL?

Revel in the authenticity and bring your design vision to life. Exuding

the tenets of traditional designs, Pella Reserve products provide historical elements with uncompromised attention to detail.

HISTORIC PUTTY PROFILE

Further your aesthetic with the putty profile, recreated with historically accurate

angles - providing meaningful depth and a realistic shadow. Pella Reserve products offer the industry's deepest sash dimension.

THROUGH-STILE CONSTRUCTION

Essential to the tradition of window making, butt joinery and through-stile

construction create authentic proportions and emulate historic window design.

INTEGRAL LIGHT TECHNOLOGY® Featuring the industry's only foam spacer solution, Pella's Integral Light Technology helps capture the look of true-divided-light without sacrificing energy efficiency.

**AUTHENTIC HARDWARE** Complement your project with historically authentic spoon-lock window hardware. Our Antiek casement window hardware is inspired by period furniture to deliver authentic, traditional style. Add charm to patio doors with premium hardware created in collaboration with Baldwin\*.









Multi-Slide Patio Door

Patio Door

## **ACHIEVE YOUR VISION** WITHOUT CONCESSIONS

#### TAILOR-MADE SOLUTIONS

Partner with Pella. From preliminary drawings to installation, Pella's expert consultants can work to deliver custom window and door solutions for your project.

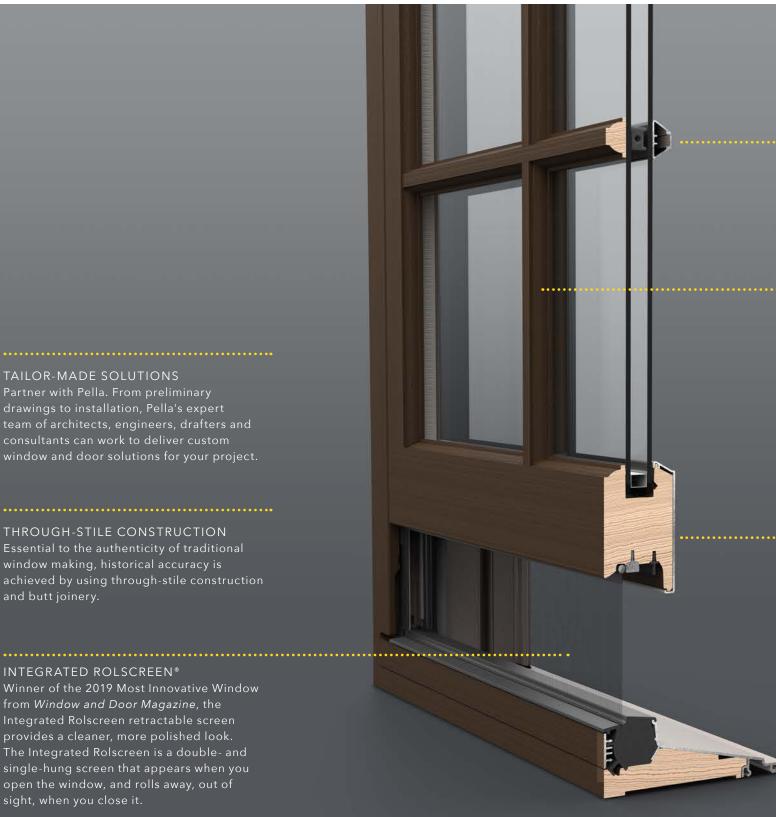
#### THROUGH-STILE CONSTRUCTION

Essential to the authenticity of traditional window making, historical accuracy is achieved by using through-stile construction and butt joinery.



#### INTEGRATED ROLSCREEN®

Winner of the 2019 Most Innovative Window from Window and Door Magazine, the Integrated Rolscreen retractable screen provides a cleaner, more polished look. The Integrated Rolscreen is a double- and single-hung screen that appears when you open the window, and rolls away, out of sight, when you close it.



Our putty profile with historically

### AUTHENTIC LOOK OF TRUE DIVIDED LIGHT

Featuring the industry's only foam spacer solution, our Integral Light Technology® grilles help capture the look of true-divided-light without sacrificing energy performance.

#### EXTRUDED ALUMINUM EXTERIORS

Pella Reserve products are available with extruded aluminum-clad exteriors for exceptional durability. Create a custom exterior color to meet your design needs or choose from 27 standard color options.



#### **COLORS & FINISHES**

#### Wood Types

Choose the wood species that best complements your project's interior.











Prefinished **Pine Interior** Colors

When you select pine, we can prefinish in your choice of four paint colors or eleven stains. Unfinished or primed and ready-to-paint are also available.



#### Extruded Aluminum-Clad **Exterior Colors**

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Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.\*



Custom colors are also available.

#### Classic Collection

Get a timeless look with authentic styles in classic finishes.



Fold-away

Crank

Antiek



Spoon-Style Lock







Champagne

Matte Black

Oil-Rubbed Bronze

Satin

Bright

Antique

Brass Brass

#### **Essential** Collection

Select from popular designs and finishes to suit every style.

Lock



Crank











Black

Champagne



Satin



Oil-Rubbed Bronze

Nickel

Bright Brass

#### PATIO DOOR HARDWARE

#### Classic Collection

Choose timeless pieces, created in collaboration with Baldwin® Hardware, for a look that will never go out of style.

Finishes:

### BALDWIN



Hinged Patio Door



Sliding & Multi-Slide Patio Door Handle



Multi-Slide Patio Door



Black





**Bright** Brass

Matte

Antique Brass

#### **Essential** Collection

Elevate your style and transform your home with elegant selections.







**Sliding Patio** 

Door Handle













Oil-Rubbed Satin **Bright** Nickel Brass

Additional hardware collections available. Visit pellaADM.com for more information.

Patio Door

Handle<sup>1,2</sup>

**WINDOW HARDWARE** 

<sup>&</sup>lt;sup>1</sup> Flush multi-slide handle is a Pella exclusive design.

<sup>&</sup>lt;sup>2</sup> Flush multi-slide handle is not available in Antique Brass, Champagne or Polished Nickel.

#### Grilles

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.



Putty Glaze Technology® with Ogee Interior<sup>1</sup> 5/8", 7/8" or 1-1/4"



Roomside Removable 3/4", 1-1/4" or 2"



Aluminum Grilles- Between-The-Glass 3/4"



Ogee Integral Light Technology\*1

7/8", 1-1/4" or 2"

#### Grilles-between-the-glass Interior Colors:2



#### **GLASS**

#### InsulShield\* Low-E Glass

Advanced Low-E insulating dual-pane glass with argon<sup>4</sup>

Advanced Low-E insulating triple-pane glass with argon or krypton<sup>4,5</sup>

AdvancedComfort Low-E insulating dual-pane glass with argon<sup>4</sup>

NaturalSun Low-E insulating dual-pane glass with argon<sup>4</sup>

NaturalSun Low-E insulating triple-pane glass with argon or krypton<sup>4,5</sup>

SunDefense™ Low-E insulating dual-pane glass with argon<sup>4</sup>

SunDefense Low-E insulating triple-pane glass with argon or krypton<sup>4,5</sup>

#### **Additional Glass Options**

Laminated (non-impact-resistant)<sup>6,7</sup>, tinted<sup>4,6</sup> or obscure<sup>4,6</sup> glass also available on select products STC (Sound Transmission Class)-improved dual-pane sound glass<sup>5,8</sup> Impact-resistant glass<sup>5,6</sup>

#### ADDED PEACE OF MIND

#### Integrated Security Sensors

Choose optional, built-in security sensors powered by Insynctive® technology so you can monitor windows and doors while at home or away with the Pella Insynctive App. 9 Learn more at pella.com/insynctive.

- Color-matched to your product's interior and exterior color.

- 2 Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
  3 Only available with matching interior and exterior colors.
  4 Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.
  5 Available on select products only. See your local Pella sales representative for availability.
- Available with Low-E insulating glass with argon on select products.
  For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.
  Sound control glass consists of dissimilar glass thickness (3mm/Smm).
  Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.



## LET'S GO SHOPPING

Whether you are in a showroom or on your couch, Pella has the tools and expertise you need to make the right decision – and make it with greater ease.



#### YOUR PELLA REPRESENTATIVE

Free In-Home Consultation

Get inspired from the comfort of your own home. Schedule a free in-home consultation and a Pella Design Expert will come to you. They'll help you find the right product for your home and budget and provide measurements and a free quote.



#### DISCOVER PELLA EXPERIENCE CENTERS

Want to see products in person? Visit a Pella Experience Center to work with a dedicated window and door expert. They will curate products to perfectly complement your life and project. Touch products in person and see the latest innovations.



#### VISIT PELLA COM

Start from the comfort of your own home. Explore the possibilities online to match your home and personal style, and improve your home's curb appeal. Discover the innovations, features and options that make Pella® windows and doors an exceptional addition to your home.



# #1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS\*

Pella wood products are backed by the best limited lifetime warranty for wood windows and patio doors.\*

A ten-year limited warranty for Baldwin hardware is included. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM





<sup>\*</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.