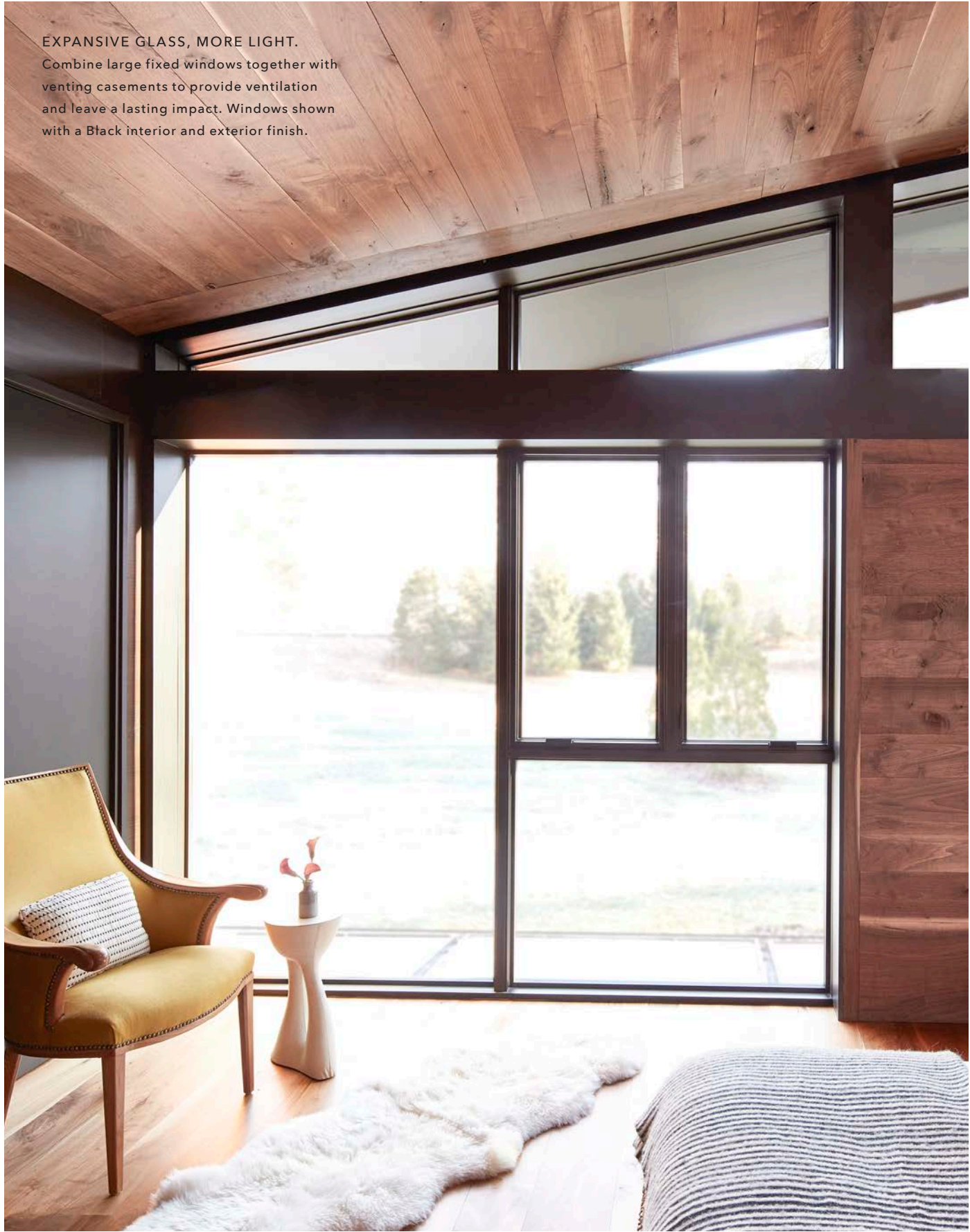


PELLA® RESERVE™ CONTEMPORARY



**ALUMINUM-
CLAD WOOD
WINDOWS
& PATIO
DOORS**

SIMPLE &
SOPHISTICATED
DESIGNS THAT
EMBODY TENETS
OF PURE,
CONTEMPORARY
STYLE.



EXPANSIVE GLASS, MORE LIGHT.
Combine large fixed windows together with
venting casements to provide ventilation
and leave a lasting impact. Windows shown
with a Black interior and exterior finish.

WHY YOU CAN TRUST PELLA

At Pella, we don't just create windows and doors.
We innovate with purpose, design with passion,
build with integrity and deliver with pride.

RATED #1 BY HOMEOWNERS FOR INNOVATION¹

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY¹

We make products specifically for you with meticulous care and attention. Our wood craftsmen have been honing their skills, on average, for over 14 years – that's longer than it takes for most to earn their PhD. And it doesn't stop there. Our product designs are tested to extremes, so you can trust them to perform. Door designs are opened and closed 100,000 times, and double-hung and casement window designs are tested at least 6,000 times.

#1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS²

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our windows and patio doors with a limited lifetime warranty.³

¹ Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2019.

² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

³ See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.



**OUR DEDICATED
TEAM IS PART OF
YOUR PROJECT'S
POTENTIAL.
WE'RE HERE
TO PROVIDE
ARCHITECTURAL
SOLUTIONS TO
HELP COMPLETE
YOUR PROJECT."**

**— ALAN PICKETT,
PELLA ARCHITECTURAL
SERVICES**

OPEN CONCEPT LIVING.
Expand your open concept design beyond the walls. These oversized fixed windows open up the design of this monochromatic home. Their sleek profiles stun without distracting the eye.

WHY CHOOSE WOOD?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of product line.

EXCLUSIVE WOOD PROTECTION

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

DESIGNED FOR LONG-LASTING DURABILITY

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

QUALITY EXTERIOR AND INTERIOR FINISHES

Extruded aluminum-clad exteriors feature through-stile construction for exceptional durability and EnduraClad® finishes that resist chalking and fading. Interiors can be factory prefinished to save time. Our prefinish is applied prior to final assembly and kiln-cured for a quality finish.



#1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

ENDURAGUARD® WOOD PROTECTION
Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew – as well as termite damage.

EXTERIOR ALUMINUM CLADDING
Exceptionally durable aluminum cladding with EnduraClad® exterior finish helps protect windows and patio doors for years.

INSULATING GLASS SEAL
A long-lasting insulating glass seal provides a clear view and exceptional energy efficiency.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service.



PURE CONTEMPORARY STYLE

With expansive glass, refined profiles and through-stile construction, the simple and sophisticated designs of Pella Reserve bring your vision to life.



WHY CHOOSE PELLA® RESERVE™ – CONTEMPORARY?

Revel in authenticity and bring your design vision to life. Created for the contemporary design purists who refuse to settle for anything less than extraordinary, sleek and sophisticated Pella Reserve products provide uncompromised attention to detail.

CLEAN LINES

Expansive glass combined with some of the narrowest sightlines in the industry bring the outside in.

MINIMAL PROFILES WITH THROUGH-STILE CONSTRUCTION

Our industry-leading modern designs provide a sleek, squared-off look. Our patented cladding system delivers a clean sash joint with pure, 90-degree exteriors. Authentic square grille profiles help complete the look.

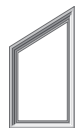
ARCHITECT-INSPIRED HARDWARE

Our renowned architect-inspired hardware has set the bar for the industry. Featuring sleek lines and minimal curves, the Saldo fold-away crank, adds the perfect finishing touch.

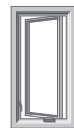
AVAILABLE IN THESE WINDOW AND PATIO DOOR STYLES:



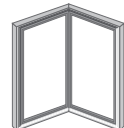
Awning Window



Angle-Top Window



Casement Window



Corner Window



Fixed Window



Push-Out Casement Window



Sliding Patio Door



Hinged Patio Door



Bifold Patio Door



Multi-Slide Patio Door

ACHIEVE YOUR VISION WITHOUT CONCESSIONS

BUILT-IN SECURITY SENSORS

Optional integrated security sensors preserve the beauty of your windows and patio doors while protecting what matters most.

EXTRUDED ALUMINUM EXTERIORS

Pella® Reserve™ products have extruded aluminum-clad exteriors for exceptional durability. Create a custom exterior color to meet your design needs or choose from 27 standard color options.

THROUGH-STILE CONSTRUCTION

Our patented cladding system delivers a clean sash joint with pure, 90-degree exteriors.

EXPANSIVE GLASS WITH CLEAN LINES
Bring the outside in with our industry-leading designs and narrow sightlines providing a clean, modern feel with expansive glass and square profiles.

TAILOR-MADE SOLUTIONS

Partner with Pella. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

ARCHITECT-INSPIRED HARDWARE

Our exclusively designed, hardware offers sleek silhouettes and premium finishes to complement our products while honoring their sophisticated modern design.



IN CONTEMPORARY DESIGN, IT IS ALL ABOUT THE REFINED DETAILS. WE STRIPPED AWAY ALL UNNECESSARY DISTRACTIONS TO PROVIDE A PURE DESIGN."

— ALAN PICKETT, PELLA ARCHITECTURAL SERVICES

INDUSTRY-LEADING DESIGNS


The expansive glass options combined with sleek, minimal profiles; you can truly bring the outside in with some of the narrowest sightlines in the industry.

COLORS & FINISHES


Wood Types

Choose the wood species that best complements your project's interior.


Custom solutions:




Pine




Douglas Fir




Mahogany




White Oak



Red Oak



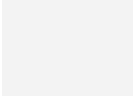
Cherry




Maple

Prefinished Pine Interior Colors

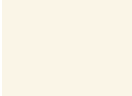
When you select pine, we can prefinish in your choice of four paint colors or eleven stains. Unfinished or primed and ready-to-paint are also available.



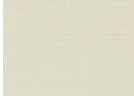
White




Bright White




Linen White




Artisan Greige




Natural Stain




Wheat Stain




Golden Oak Stain




Early American Stain




Provincial Stain




Dark Mahogany Stain




Red Mahogany Stain




Espresso Stain



Charcoal Stain



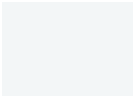
Skyline Gray Stain




Black Stain

Extruded Aluminum-Clad Exterior Colors


Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.*




White



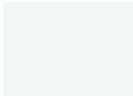
Tan



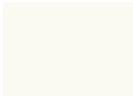
Putty



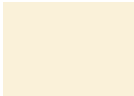
Brown




Classic White




Vanilla Cream




Poplar White




Almond




Sand Dune




Honeysuckle




Fossil



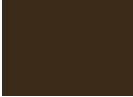
Portobello




Deep Olive




Auburn Brown




French Roast



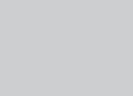
Summer Sage




Hemlock




Hartford Green



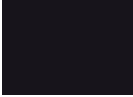
Morning Sky Gray




Eldridge Gray




Iron Ore




Black




Naval




Stormy Blue



Real Red



Brick Red



Cranberry


Custom colors are also available.

* EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

WINDOW HARDWARE

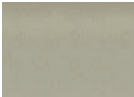
Modern Collection

Complement your vision with our exclusive, architect-inspired hardware that mimics the tenets of contemporary design. Available in eight stunning finishes.

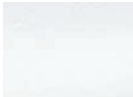


Fold-away Crank
Saldo


Finishes:



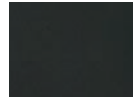
Champagne



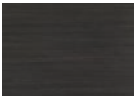
White




Brown




Matte Black




Oil-Rubbed Bronze



Satin Nickel



Polished Chrome




Polished Nickel

PATIO DOOR HARDWARE


Modern Collection

To complement your style and the home's architecture while coordinating with window hardware, we've partnered with Baldwin, the #1 premium hardware brand. The stunning hardware collection is made of solid-forged brass and features bold designs, luxury finishing and added security enhancements.


BALDWIN



Hinged & Bifold Patio Door Handle
Spire




Sliding & Multi-Slide Patio Door Handle
Plazo




Multi-Slide Patio Door Handle^{1,2}


Finishes:




Matte Black



Satin Nickel




Polished Chrome




Polished Nickel

Essential Collection


Elevate your style and transform your home with elegant selections.



Hinged & Bifold Patio Door Handle

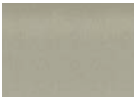


Sliding Patio Door Handle

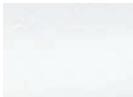


Multi-Slide Patio Door Handle^{1,2}


Finishes:



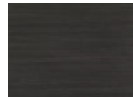
Champagne




White




Brown



Oil-Rubbed Bronze



Satin Nickel



Bright Brass

Additional hardware collections available. Visit pellaADM.com for more information.

¹ Flush multi-slide handle is a Pella exclusive design.
² Flush multi-slide handle is not available in Polished Nickel or Champagne.

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GRILLES

Grilles

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.



Aluminum Grilles-Between-The-Glass
3/4"



Square Integral Light Technology*
5/8", 7/8",
1-1/4" or 2"

Grilles-between-the-glass Interior Colors:



White



Ivory



Tan³



Sand Dune



Putty³



Brown



Harvest



Morning Sky Gray



Brickstone



Cordovan



Black

GLASS

InsulShield® Low-E Glass

Advanced Low-E insulating dual-pane glass with argon⁴

Advanced Low- E insulating triple-pane glass with argon or krypton^{4,5}

AdvancedComfort Low-E insulating dual-pane glass with argon⁴

NaturalSun Low-E insulating dual-pane glass with argon⁴

NaturalSun Low-E insulating triple-pane glass with argon or krypton^{4,5}

SunDefense™ Low-E insulating dual-pane glass with argon⁴

SunDefense Low-E insulating triple-pane glass with argon or krypton^{4,5}

Additional Glass Options

Laminated (non-impact-resistant)^{6,7}, tinted^{4,6} or obscure^{4,6} glass also available on select products

STC (Sound Transmission Class)-improved dual-pane sound glass^{5,8}

ADDED PEACE OF MIND

Integrated Security Sensors

Choose optional, built-in security sensors powered by Insynctive® technology so you can monitor windows and doors while at home or away with the Pella Insynctive App.⁹ Learn more at pella.com/insynctive.

¹ Color-matched to your product's interior and exterior color.
² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
³ Only available with matching interior and exterior colors.
⁴ Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.
⁵ Available on select products only. See your local Pella sales representative for availability.
⁶ Available with Low-E insulating glass with argon on select products.
⁷ For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.
⁸ Sound control glass consists of dissimilar glass thickness (3mm/5mm).
⁹ Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

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MINIMAL PROFILES WITH MAXIMUM IMPACT
Our full collection of contemporary products, including angle-top shapes, feature designs that provide a sleek, minimal look with through-style construction.

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LET'S GO SHOPPING

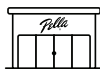
Whether you are in a showroom or on your couch, Pella has the tools and expertise you need to make the right decision – and make it with greater ease.



YOUR PELLA REPRESENTATIVE

Free In-Home Consultation

Get inspired from the comfort of your own home. Schedule a free in-home consultation and a Pella Design Expert will come to you. They'll help you find the right product for your home and budget and provide measurements and a free quote.



DISCOVER PELLA EXPERIENCE CENTERS

Want to see products in person? Visit a Pella Experience Center to work with a dedicated window and door expert. They will curate products to perfectly complement your life and project. Touch products in person and see the latest innovations.



VISIT PELLA.COM

Start from the comfort of your own home. Explore the possibilities online to match your home and personal style, and improve your home's curb appeal. Discover the innovations, features and options that make Pella® windows and doors an exceptional addition to your home.



#1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

Pella wood products are backed by the best limited lifetime warranty for wood windows and patio doors.*

A ten-year limited warranty for Baldwin hardware is included. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.



Connect with Pella:

